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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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	Applicant's or agent's file reference P03-24 FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)						
International application No. International filing date PCT/JP 03/05327 25.04.2003					(day/mont	h/year)	Priority date <i>(day/month/year)</i> 30.04.2002
Inter	nationa	ıl Pate	nt Classification (IPC) or bo	oth national classification a	and IPC		
A61	J1/10)		·			
	Applicant OTSUKA PHARMACEUTICAL FACTORY, INC. et Al.						
1.	This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.						
2.	2. This REPORT consists of a total of 5 sheets, including this cover sheet.						
	⊠	Thia	report is also assemble	aid by ANNEVES i.a.	chooto c	of the description	on claims and/or drawings which have
	This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).						
	These annexes consist of a total of 5 sheets.						
	These annexes consist of a total of 5 sheets.						
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3.	This	repor	t contains indications re	lating to the following it	ems:		
	1	⊠	Basis of the opinion				
	11		Priority				
	III		· ·	opinion with regard to n	ovelty, ir	nventive step a	nd industrial applicability
	IV		Lack of unity of inventi	on			
	٧	\boxtimes	Reasoned statement u			d to novelty, in	ventive step or industrial applicability;
	Vi		Certain documents cite	ed			
	VII		Certain defects in the i	international application	1		
	VIII Certain observations on the international application						
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Date	of sub	missic	n of the demand		Date of	completion of th	ls report
22.09.2003			29.06	.2004			
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/JP 03/05327

 Basis of the repe 	. 1	≾asıs	OI	ıne	re	D	o	11
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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	Des	cription, Pages	
	1-25	5	as originally filed
	Clai	ms, Numbers	
	1, 3	, 5-16	received on 03.12.2003 with letter of 28.11.2003
	Dra	wings, Sheets	
	1/14	-14/14	as originally filed
2.	With lang	n regard to the langua Juage in which the inte	age, all the elements marked above were available or furnished to this Authority in the ernational application was filed, unless otherwise indicated under this item.
	The	se elements were ava	ailable or furnished to this Authority in the following language: , which is:
		the language of a tra	inslation furnished for the purposes of the international search (under Rule 23.1(b)).
		the language of publ	ication of the international application (under Rule 48.3(b)).
		the language of a tra Rule 55.2 and/or 55.3	nslation furnished for the purposes of international preliminary examination (under 3).
3.	With	n regard to any nucle rnational preliminary (ectide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:
		contained in the inte	rnational application in written form.
		filed together with the	e international application in computer readable form.
		furnished subsequer	ntly to this Authority in written form.
		furnished subsequer	ntly to this Authority in computer readable form.
		The statement that the international a	he subsequently furnished written sequence listing does not go beyond the disclosure pplication as filed has been furnished.
		The statement that to listing has been furn	he information recorded in computer readable form is identical to the written sequence ished.
4.	The	amendments have re	esulted in the cancellation of:
		the description,	pages:
		the claims,	Nos.:
		the drawings,	sheets:

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5. 🏻	This report has been established as if (some of) the amendments had not been made, since been considered to go beyond the disclosure as filed (Rule 70.2(c)).	e they have
	Deell considered to 30 policing the property	

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes: Claims

1,5-8,13,14

Claims No:

3,9-12,15,16

Inventive step (IS)

Yes: Claims

Claims No:

1,3,5-16

Industrial applicability (IA)

Yes: Claims

1,3,5-16

Claims No:

2. Citations and explanations

see separate sheet

Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Reference is made to the following documents: 1.

D1: US-A-4 602 910 (LARKIN MARK E) 29 July 1986 (1986-07-29)

D2: EP-A-0 639 364 (OTSUKA PHARMA CO LTD) 22 February 1995 (1995-02-22)

The document D1 discloses (see col. 2, line 67 to col. 4, line 55; the references in 2. parentheses applying to this document):

A multiple-chamber medical container (10) comprising:

a container body having the chambers (first chamber 11, second chamber surrounding small "container" 34) for containing medicaments (51) therein and a partitioning seal portion (44) for separating the chambers from one another,

a medicinal outlet portion (25,26) attached to the container body for discharging the medicaments from the chambers therethrough, and

an openable small container (34) disposed in at least one of the chambers and having a medicament (50) enclosed therein;

the partitioning seal portion (44) being openable (sealed area 40 breaks after weak seal 43 of inner container 34 has been broken, see col. 4, lines 9-21) so as to cause the chambers to communicate with one another for use,

the partitioning seal portion (44) is formed by bonding opposed inner wall surfaces (15,18) of the container body separably (inner wall surfaces are bonded by means of walls 36,37 and weak seals 40,40 and 43),

the sheet material (36,37) forming the small container (34) being bonded to the inner wall surfaces of the container body within the partitioning seal portion (44) (present claim 3!),

the small container (34) opening in accordance with the separation of the inner wall surfaces caused by opening the partitioning seal portion (44).

Hence, the subject-matter of independent claim 3 is not new in the sense of Article 33(2) PCT.

INTERNATIONAL PRELIMINARY International application No. PCT/JP03/05327 EXAMINATION REPORT - SEPARATE SHEET

- 3. The subject-matter of claim 1 differs from the subject-matter of claim 3 and therefore from the disclosure of D1, only in that the sheet material forming the small container is bonded to the opposed inner wall surfaces of the container body in the vicinity of the partitioning seal portion.

 However, this difference cannot be considered to involve an inventive step because it is generally known to the person skilled in the art that the feature of binding the small container in the vicinity of the seal portion is an equivalent to the feature of binding the small container within the seal portion of document D1 and can be interchanged with that feature where circumstances make it desirable.
- 4. Claim 16 is considered as an independent claim because it specifies only a bag which is *suitable for* enclosing a multiple-chamber container. Such a bag is known from D1 (see col. 3, lines 60-66), or from D2 where it encloses a folded multi-chamber container (see col. 11, line 55 to col. 12, line 3). The subject-matter of independent claim 16 is therefore not new in the sense of Article 33(2) PCT.
- 5. Dependent claims 5-15 do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of novelty and/or inventive step. See for example:
 D1, col. 2, line 67 to col. 4, line 61 for claims 5-12,15.
 By changing the position of the medicinal outlet portion, claim 13 discloses only an obvious alternative of the embodiment disclosed in D1 and D2.
 In claim 14, the wording "discharge-control seal portion" is so vague that it could correspond to a tab which is placed in the outlet port between the outlet portion and the chamber. Such a tab is well known in the field of medical containers and the skilled person would regard as a normal option to include a tab in the container described in document D1.

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CLAIMS

 (Amended) A multiple-chamber medical container comprising:

a container body having the chambers for containing medicaments therein and a partitioning seal portion for separating the chambers from one another,

a medicinal outlet portion attached to the container body for discharging the medicaments from the chambers therethrough, and

an openable small container formed with sheet material disposed in at least one of the chambers and having a medicament enclosed therein;

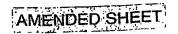
the partitioning seal portion being openable so as to cause the chambers to communicate with one another for use,

the partitioning seal portion being formed by bonding opposed inner wall surfaces of the container body separably,

the sheet material forming the small container being bonded to the opposed inner wall surfaces of the container body in the vicinity of the partitioning seal portion,

the small container opening in accordance with the separation of the inner wall surfaces caused by opening the partitioning seal portion.

- (Cancelled)
- 3. (Amended) A multiple-chamber medical container comprising:





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a container body having the chambers for containing medicaments therein and a partitioning seal portion for separating the chambers from one another,

a medicinal outlet portion attached to the container body for discharging the medicaments from the chambers therethrough, and

an openable small container formed with sheet material disposed in at least one of the chambers and having a medicament enclosed therein;

the partitioning seal portion being openable so as to cause the chambers to communicate with one another for use,

the partitioning seal portion being formed by bonding opposed inner wall surfaces of the container body separably,

the sheet material forming the small container being bonded to the inner wall surfaces within the partition seal portion, and

the small container opening in accordance with the separation of the inner wall surfaces caused by opening the partitioning seal portion.

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4. (Cancelled)

- 5. (Amended) A multiple-chamber medical container according to claim 1, wherein the distance between the small container and the partitioning seal portion is 0 to 50 mm.
- 6. (Amended) A multiple-chamber medical container according to claim 1 wherein,



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the small container is heat-sealed at at least one portion of a peripheral edge thereof,

the sealed portion being openable by external force,
a nonbonded portion of the small container inwardly of
the sealed portion of the peripheral edge having a bonded portion
bonded to the inner wall surfaces of the chamber.

- 7. (Amended) A multiple-chamber medical container according to claim 1, wherein the bonded portion of the small container comprises a plurality of bonded parts arranged with at least one nonbonded part positioned therebetween.
- 8. (Amended) A multiple-chamber medical container according to claim 7, wherein said at least one nonbonded part is provided in the vicinity of the center of the bonded portion.
 - 9. (Amended) A multiple-chamber medical container according to claim 1 or 3, wherein the sheet material of the small container comprises a multilayer film and the small container is opened by delaminating the multilayer film.
 - 10. A multiple-chamber medical container according to claim 9, wherein the sheet material of the small container comprises a multilayer film formed by laminating a plurality of resin layers having low miscibility with one another.
 - 11. (Amended) A multiple-chamber medical container according to claim 1 or 3, wherein the sheet material of the



small container is at least partly heat-sealed, the sealed portion being openable by an external force.

- 12. (Amended) A multiple-chamber medical container
 5 according to claim 1 or 3, wherein the small container is disposed in at least one of the chambers to thereby accommodate the medicament in the chamber.
- 13. A multiple-chamber medical container according to 10 claim 12, wherein the medicinal outlet portion is connected to the chamber having the small container disposed therein.
 - 14. (Amended) A multiple-chamber medical container according to claim 1 or 3, wherein a discharge-control seal portion is further provided as an openable partition between the medicinal outlet portion and the chamber.

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- 15. (Amended) A multiple-chamber medical container according to claim 1 or 3, wherein a medicament selected from among an antibiotic, anticancer drug, cardiotonic drug, vitamin and trace element is enclosed in the small container.
- 16. (Amended) A bag for enclosing therein at least one multiple-chamber medical container according to claims 1 or 3, wherein

the bonded portion of the small container is provided approximately in parallel to the partitioning seal portion, and



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the medical container is folded along an edge of the bonded portion on one side thereof opposite to the partitioning seal portion before being placed into the bag.